

Advancing Green and Sustainable Chemistry: Importance and Applications in Human Life

Bhaskar, Sunita¹ and Kishore, Vijay²

¹Department of Chemistry, Pt. Deendayal Upadhyay Rajkiya Mahila Mahavidyalaya, Farah,
Mathura, Uttar Pradesh

²Department of Animal Health Division, ICAR-CIRG, Makhdoom, Farah, Mathura, Uttar
Pradesh

Abstract

Green and sustainable chemistry is a rapidly developing field dedicated to creating chemical processes and products that minimize environmental harm, minimize waste, and optimize resource use. There has never been more demand for sustainable solutions because of rising concerns about pollution, climate change, and resource scarcity. This field incorporates fundamental principles such as utilizing renewable resources, minimizing hazardous chemicals, enhancing energy efficiency, and designing biodegradable, non-toxic materials. Green chemistry (GC) is essential across diverse sectors, that includes agriculture, pharmaceuticals, materials science, along with energy production. Its implementation seeks to not only lessen the negative impacts of conventional chemical processes but also drive advancements in cleaner production techniques. These include the adoption of green solvents, biocatalysts, and renewable raw materials. By integrating such sustainable approaches, industries can achieve both economic success and environmental protection. GC is essential to addressing global concerns that include pollution control, resource conservation, and transition to a circular economy. This paper underscores significance of GC in key areas such as healthcare, agriculture, industry, and energy. Embracing GC principles supports economic progress, environmental stewardship, and public health improvements. Embedding sustainability into chemical research and industrial operations contributes to long-term ecological balance and resource efficiency. Additionally, this paper explores the obstacles to the widespread adoption of green chemistry and proposes strategies to overcome these challenges, ensuring broader implementation for a more sustainable world.

Keywords: Green chemistry, sustainable development, environmental impact, eco-friendly processes, biodegradable materials, resource efficiency, sustainable chemistry, environmental sustainability, renewable resources, biocatalysts, energy efficiency, waste reduction, human health

Introduction

Green and sustainable chemistry is an evolving field that is transforming how chemical processes, as well as products, are generated. Its primary goal is to promote environmentally responsible practices that minimize the adverse impact of chemical processes on both human health along with environment. Concerns about resource scarcity, climate change, and environmental degradation are making green chemistry grow in significance. This field not only aims to reduce toxicity and waste but also prioritizes the efficient use of resources, renewable materials, and energy-efficient technologies.

The application of GC principles has far-reaching implications across various sectors such as pharmaceuticals, agriculture, energy production, and materials science. By implementing sustainable chemical practices, these industries can rise efficiency, diminish environmental damage, as well as contribute to a more resilient, sustainable future. For example, GC has facilitated the creation of

bio-based chemicals, biodegradable plastics, and eco-friendly fertilizers, helping to decrease reliance on fossil fuels and curb pollution (Anastas & Warner, 1998; Zhang et al., 2020).

Waste reduction is a primary focus of GC. It aims to design chemical processes that generate minimal by-products and pollutants. Through utilization of non-toxic solvents, renewable feedstocks, and energy-efficient catalytic processes, it is possible to produce chemicals and materials with a lower environmental footprint (Mansouri et al., 2022). Additionally, incorporating renewable energy sources for example solar power and biofuels into chemical production aligns industry with global sustainability objectives (Fukuda et al., 2019).

By lowering exposure to hazardous substances frequently employed in conventional chemical processes, GC additionally serves a vital part in safeguarding human health. The development of safer, less toxic alternatives helps mitigate the risks associated with

synthetic chemicals found in everyday products, food, and pharmaceuticals (Bertola et al., 2020). The incorporation of biocatalysts and environmentally friendly solvents promotes a more sustainable approach to manufacturing while lowering the likelihood of chemical accidents and pollution (Martínez et al., 2020).

Ultimately, role of green along with sustainable chemistry extends beyond environmental protection; it is vital for assuring a healthier, more resource-efficient, and sustainable future for society and the planet. With advancements in technology and emerging innovations, GC offers vast potential to establish a sustainable foundation for industries worldwide, driving systemic change toward a greener global economy.

The growing awareness of environmental issues and resource depletion has fueled the rise of green and sustainable chemistry. The goal of this field is to create sustainable chemical processes as well as products that are friendly to environment. By embracing principles for example energy efficiency, waste prevention, along with the utilization of renewable raw materials, GC offers solutions to serious global issues. Furthermore, it encourages a shift from

conventional industrial practices to safer and more efficient alternatives that lessen environmental harm, aligning with increasing global commitments to sustainability and regulatory frameworks promoting greener manufacturing.

Additionally, GC also underscores the value of lifecycle assessments are essential in determining environmental effect of chemical products from manufacture to disposal. Many sectors are accepting the principles of GC to improve corporate social responsibility, lower waste management costs, and meet stringent environmental regulations. Educational and research institutions perform a vital role in evolving this field through developing innovative approaches, fostering new technologies, and training future professionals in sustainable chemical practices.

Literature Review

The goal of GC, also called sustainable chemistry, is to create chemical processes and products that have fewer detrimental effects on environment, human health, along with society. Its main goal is to minimize waste, conserve energy, and utilize renewable resources while maintaining economic viability. Over time, principles of

GC have advanced to tackle various environmental and societal issues, including waste minimization and achieving carbon neutrality.

1. Principles of Green Chemistry

The twelve principles of GC, introduced by Anastas and Warner (1998), form the foundation of this field. These principles include:

- **Prevention of waste:** Designing procedures that lessen formation of waste (Anastas & Warner, 1998).
- **Atom economy:** Optimizing the integration of all materials utilized in process into final product (Troshina et al., 2019).
- **Less hazardous chemical syntheses:** Designing chemical syntheses which are less harmful to humans as well as the environment (Anastas & Warner, 1998). When creating novel chemical processes and products, these principles act as a guide.

2. Green Solvents and Reaction Media

- A key aspect of GC is the solvent selection. Traditional solvents are frequently toxic, volatile, and detrimental to environment. The development of safer, renewable, as well as eco-friendly friendly green solvents has gained more attention in

recent years. Some examples of these sustainable alternatives include:

- **Ionic liquids:** Non-volatile solvents with tunable properties (Fukuda et al., 2019).
- **Supercritical fluids:** Particularly supercritical CO₂, which is non-toxic and widely used in extraction and as a solvent (Santos et al., 2019).
- **Water:** Commonly used as a solvent in green reactions due to its abundance and low environmental impact (Amin et al., 2020).

3. Catalysis in Green Chemistry

Catalysis is another key component of GC. It reduces the need for large amounts of reagents, minimizes by-products, and often operates under milder conditions. Catalysis is divided into two major types:

- **Homogeneous catalysis:** Catalysts that dissolve in same phase as reactants, often enabling high selectivity in reactions (Bertola et al., 2020).
- **Heterogeneous catalysis:** Solid catalysts that are reusable after being extracted from reaction mixtures (Zhang et al., 2021).

Recent advancements also focus on the development of **biocatalysts**—enzymes and other biologically derived catalysts—which

offer high selectivity as well as work under mild concentration, that makes them attractive for sustainable processes (Martínez et al., 2020).

4. Renewable Feedstocks and Waste Minimization

The utilization of renewable feedstocks is emphasized in sustainable chemistry. Biomass-derived feedstocks, for example, lignocellulosic materials, sugars, and plant-based oils, are increasingly used instead of petroleum-based ones. This transition helps reduce the carbon footprint and reliance on fossil fuels (Mansouri et al., 2022).

Waste minimization is also a critical aspect of GC. Approaches like atom economy (maximizing the utilization of every atom in feedstock) and circular economy (reintegrating waste into the production cycle) are widely adopted (Zhu et al., 2020).

5. Energy-Efficient Chemical Processes

GC focuses on declining energy consumption of chemical processes. Emerging technologies for example microwave-assisted synthesis as well as ultrasound-assisted reactions enable reactions to proceed faster and with lower energy input (Hernandez et al., 2021). Additionally, photochemistry and electrochemistry are

explored for more sustainable, energy-efficient reactions that operate under mild conditions (Cheng et al., 2022).

6. Applications of Green Chemistry

GC principles have found applications throughout several industries, that include agrochemicals, pharmaceuticals, along with materials science. For example:

- In the pharmaceutical industry, greener synthetic methods are being adopted to minimize waste and toxicity.
- In the agrochemical industry, bio-based pesticides and fertilizers are developed to lessen environmental effects (Senger et al., 2021).
- In materials science, biodegradable plastics and sustainable polymer development are gaining momentum as alternatives to conventional plastics, which are major pollutants (Zhang et al., 2020).

Green and sustainable chemistry is a rapidly developing field that prioritizes environmental sustainability, minimizing waste, and utilizing renewable resources. By incorporating green solvents, catalysis, and energy-efficient techniques, it is driving the transformation of industrial processes. With the rising global challenges of climate change and pollution, adopting sustainable chemical

practices is essential for building a sustainable future.

Importance of Green and Sustainable Chemistry

Green and sustainable chemistry aims to create chemical processes and products that lessen environmental impact, minimize waste, and enhance resource efficiency. The following are essential aspects highlighting its significance:

1. Environmental Impact Reduction

The goal of GC is to reduce utilization of toxic chemicals and pollutants in industrial processes. This reduction helps minimize environmental degradation and the harmful effects of industrial waste. For example, the development of safer solvents and catalysts has significantly decreased chemical waste production in pharmaceutical manufacturing (Anastas & Warner, 1998).

2. Resource Efficiency

Sustainable chemistry advocates for utilizing renewable resources, for example, bio-based feedstocks, rather than petroleum-derived chemicals, thereby conserving fossil fuels. Bio-based polymers, derived from renewable resources, have been developed as alternatives to petroleum-based plastics (Ragaert et al., 2017).

3. Waste Minimization

GC emphasizes designing chemical reactions that produce minimal waste. One such concept is atom economy, which seeks to design reactions where the final product contains the maximum amount of the starting materials. This principle has been pivotal in pharmaceutical manufacturing (Trojanowicz et al., 2012).

4. Health and Safety

By designing chemicals that are non-toxic and biodegradable, GC aims to reduce harmful effects on both human health and ecosystems. A notable example is the shift from using lead-based additives in gasoline to the development of safer alternatives like MTBE (methyl tert-butyl ether) (Streets et al., 2003).

5. Economic Benefits

Sustainable chemistry can also be economically beneficial by lowering production costs through energy efficiency and waste reduction. For example, catalytic processes, such as those used in biodiesel production, are more efficient and reduce the need for expensive reagents (Corma et al., 2018).

6. Climate Change Mitigation

GC methods, such as carbon capture and storage, significantly contribute to efforts to mitigate climate change by reducing carbon emissions. The use of CO₂ as a feedstock in chemical production helps reduce atmospheric CO₂ levels (Srinivasan et al., 2019).

7. Circular Economy

GC promotes processes that align with a circular economy. Innovations in recycling technologies, such as chemical recycling of plastics, aim to lessen plastic waste along with promoting material reuse. For example, advanced recycling methods for polyethylene terephthalate (PET) are gaining traction (Shen et al., 2020).

8. Sustainable Agriculture and Food Systems

GC has developed safer alternatives to chemical fertilizers and pesticides, which help reduce the environmental footprint of agriculture. The development of biopesticides and bio-based fertilizers, for instance, minimizes the negative impacts of conventional agrochemicals (Pimentel et al., 2005).

9. Energy Storage and Conversion

GC is essential in advancing technologies for energy storage, such as batteries and fuel cells, which are crucial for renewable energy systems. Recent research on lithium-ion and solid-state batteries shows promise for greener, more efficient energy storage solutions (Armand & Tarascon, 2008).

10. Social Responsibility and Ethical Considerations

GC helps industries adhere to ethical standards by ensuring products and processes do not harm human health or the environment. It also addresses corporate social responsibility, particularly in sustainable sourcing of raw materials (Schmidt et al., 2014).

11. Global Challenges

As environmental pressures grow, GC offers solutions to serious global issues, for example, clean water access, sustainable energy, and pollution control. GC solutions for water purification, such as advanced filtration and remediation techniques, demonstrate the potential to address water scarcity issues (Mao et al., 2017).

Green and sustainable chemistry performs a critical role in addressing waste management challenges, offering innovative solutions to

reduce industrial and household waste through improved material efficiency and recycling processes. Furthermore, the transition to greener alternatives reduces dependency on finite natural resources, ensuring their availability for the future generations. This shift not only benefits environment but also promotes sustainable economic growth by creating new markets and job opportunities in eco-friendly industries.

Applications of Green and Sustainable Chemistry in Human Life

Green and sustainable chemistry has several practical applications that significantly impact human life, improving health, the environment, and overall quality of life. Below are some key areas where GC plays an essential role:

1. Cleaner Energy Production

GC supports advancement of cleaner along with more effective energy solutions, including biofuels, solar cells, and hydrogen fuel cells. By harnessing renewable resources for energy generation, it declines dependence on fossil fuels, lessens emissions of greenhouse gas, and contributes to combating climate change. For instance, biofuels such as ethanol and biodiesel, produced from

renewable sources like corn and algae, have a lower carbon footprint compared to traditional fossil fuels. Furthermore, hydrogen fuel cells provide a zero-emission alternative to conventional gasoline-powered vehicles (Corna et al., 2018).

2. Waste Reduction and Recycling

GC focuses on reducing waste generation along with promoting recycling. By designing chemical processes which are efficient as well as produce minimal byproducts, it aids in alleviating the environmental burden of waste. Recycling methods, such as chemical recycling of plastics, enable materials to be reused and reintroduced into the supply chain, thereby reducing waste and conserving resources. For example, plastic recycling techniques like the chemical recycling of PET bottles allow plastic to be broken down and reused, lowering the requirement for virgin plastic production and stopping landfills from becoming overloaded with plastic garbage (Shen et al., 2020).

3. Sustainable Agriculture

GC also contributes to agriculture by promoting the use of safer, environmentally friendly alternatives to conventional pesticides, herbicides, and fertilizers. This

approach helps reduce harmful chemical runoff into water bodies, preserves biodiversity, and supports soil health by minimizing the use of synthetic chemicals. For example, biopesticides derived from natural sources, such as neem oil or bacteria-based products, are less toxic than chemical pesticides. These biopesticides target specific pests while being safer for humans, animals, and beneficial insects (Pimental et al., 2005).

4. Healthier Products

GC is applied to design safer, non-toxic chemicals for consumer products, including cleaning agents, cosmetics, and household items. These products are formulated with fewer harmful chemicals, thereby reducing risks to human health and the environment. For example, the development of non-toxic cleaning products made from plant-based ingredients, such as vinegar or citrus, has reduced exposure to harmful chemicals commonly found in traditional cleaners (Anastas et al., 1998).

5. Water Purification

GC enables the development of efficient and cost-effective water purification methods. These processes help in providing clean drinking water and in treating wastewater to make it suitable for reuse, thus addressing

water scarcity issues. Example: Advanced filtration systems using GC principles involve the use of sustainable materials like activated carbon and bio-based adsorbents to remove contaminants from water without relying on harmful chemicals (Mao et al., 2017).

6. Eco-Friendly Materials

GC has driven the development of environmentally friendly materials that are biodegradable or recyclable. These materials are used in packaging, construction, textiles, and more, reducing the environmental impact of synthetic, non-biodegradable materials. Example: Biodegradable plastics made from plant-based polymers (e.g., polylactic acid or PLA) decompose naturally, unlike traditional plastics that take 100 years to break down in the environment (Ragaert et al., 2017).

7. Climate Change Mitigation

GC plays an essential role in mitigating climate change by developing processes that reduce carbon emissions. Carbon capture technologies, the use of CO₂ as a raw material in chemical processes, and alternative energy sources help reduce the overall carbon footprint of industrial processes. Example: The development of catalysts that convert CO₂ into useful chemicals, like methanol,

provides an opportunity to recycle carbon dioxide rather than release it into the atmosphere (Srinivasan et al., 2019).

8. Health and Environmental Monitoring

GC facilitates the design of safer analytical methods and instruments that reduce the need for toxic solvents and chemicals. This includes techniques for environmental monitoring and testing that provide accurate data while minimizing health risks. Example: Green analytical chemistry approaches include the development of paper-based sensors that detect pollutants or toxins in the environment, allowing for more accessible and sustainable environmental monitoring (Trojanowicz et al., 2012).

9. Sustainable Pharmaceuticals

In the pharmaceutical industry, GC techniques help reduce the environmental impact of drug production. These techniques include using greener solvents, reducing hazardous waste, and improving the energy efficiency of synthesis methods. Example: The use of microwave-assisted synthesis in drug development is an energy-efficient method that reduces waste and shortens reaction times (O'Malley et al., 2017).

The application of green and sustainable chemistry in human life is vast and impactful, touching on many areas such as energy, agriculture, health, and environmental protection. By designing safer, more efficient chemical processes, GC offers solutions that not only improve human health and quality of life but also help create a more sustainable future for the planet. Through these efforts, GC directly contributes to addressing global challenges such as climate change, resource depletion, and pollution.

Challenges and Future Perspectives in Green and Sustainable Chemistry

The goal of green and sustainable chemistry is to create chemical processes that lessen their negative effects on the environment as well as enhance resource efficiency. Despite its potential advantages, widespread implementation of GC faces several issues. Following is an in-depth examination of these challenges and future outlooks, supported by relevant references.

Challenges in Green and Sustainable Chemistry

1. Economic Viability

The high initial investment required for developing green technologies remains a significant barrier. Many sustainable

technologies demand costly raw materials, specialized equipment, or process modifications. Despite the potential for long-term cost savings, industries may be reluctant to switch due to the higher upfront costs (Anastas & Warner, 1998).

2. Scalability

GC principles are often effective at the laboratory scale, but scaling up these technologies to meet industrial demands presents challenges. Chemical reactions and processes may need adjustments in terms of temperature, pressure, or materials when transitioning from small-scale settings to large-scale industrial ones (Davis & Lin, 2013).

3. Limited Substitutes for Hazardous Materials

In certain industries, there is no immediate substitute for toxic or hazardous chemicals. The challenge lies in finding alternatives that provide similar or better performance without compromising safety or efficiency. For example, in the pharmaceutical industry, ongoing research aims to identify greener solvents that do not compromise drug efficacy (Sheldon, 2017).

4. Regulatory and Standardization Issues

Varying regulations related to chemical safety and sustainability across different countries can hinder the global adoption of GC practices. Harmonizing these regulations can promote wider adoption, but it requires global cooperation, which is often difficult to achieve (Potočník, 2012).

5. Lack of Public Awareness

Public knowledge of the benefits and applications of GC is often limited. Education and outreach efforts are essential to building awareness of how GC may reduce environmental harm as well as offer economic advantages (Boudreau & Anastas, 2016).

6. Integration with Existing Infrastructure

Adopting GC processes requires modifying or replacing existing infrastructure, which can be costly and time-consuming. Industries that have already invested heavily in traditional chemical manufacturing facilities may resist such changes due to the required capital expenditure (McLellan et al., 2013).

Future Perspectives of Green and Sustainable Chemistry

1. Circular Economy Integration

A circular economy, in which products are designed to be reused or else recycled, is a

key focus for future GC innovations.

Researchers are developing sustainable chemical products that can be efficiently recycled or repurposed. The concept of "cradle-to-cradle" manufacturing, where end-of-life products are returned to the manufacturing cycle, will likely play an increasingly important role (Muller & De Meester, 2021).

2. Biocatalysis and Biotechnology

The use of biocatalysis and enzymes in chemical synthesis offers a greener alternative to traditional methods. These biological processes often require milder conditions (e.g., lower temperatures and pressures) and produce fewer by-products. The biotechnology sector holds promise for creating sustainable solutions, particularly in the production of biofuels and bioplastics (Faber, 2017).

3. **Green Synthesis Routes** Developing greener synthesis routes that utilize renewable feedstocks and reduce energy consumption is a priority. Researchers are exploring alternative solvents, such as ionic liquids or supercritical fluids, which are more environmentally friendly compared to traditional solvents like chloroform or toluene (López-Sánchez et al., 2019).

4. Energy Efficiency

Future advancements will focus on making chemical processes more energy-efficient, often by incorporating renewable energy sources such as solar or wind power into the manufacturing process. Technologies like green hydrogen production are on the rise as part of efforts to decarbonize the chemical industry (Mills et al., 2021).

5. Multidisciplinary Collaboration

The future of green chemistry will require cross-disciplinary collaboration. By combining materials science, chemical engineering, environmental science, and other fields, researchers can tackle the complex challenges associated with developing sustainable chemicals and processes (Chrysanthou et al., 2020).

6. Artificial Intelligence and Data Science

The integration of artificial intelligence (AI) and machine learning into GC is rapidly advancing. AI can aid in the creation of sustainable materials, enhance chemical process optimization, and boost energy efficiency. Additionally, the utilization of big data and predictive modelling is set to accelerate the advancement of green technologies by

recognizing trends and optimizing performance (Gupta et al., 2022).

Green and sustainable chemistry is essential in reducing the environmental impact of chemical processes. However, several challenges persist, including economic constraints, scalability issues, and regulatory complexities. Despite these obstacles, the future presents promising opportunities. Innovations in biotechnology, circular economy frameworks, and energy-efficient solutions have the potential to transform industries into more sustainable and economically feasible operations. By fostering interdisciplinary collaboration and harnessing cutting-edge technologies such as AI, the shift towards a more sustainable chemical industry is becoming increasingly achievable.

Conclusion

Green and sustainable chemistry represents a transformative approach that addresses environmental, health, and economic challenges while driving innovation. While there are challenges to overcome, such as high initial costs, resistance to change, technical barriers, and inadequate regulatory frameworks, the potential of GC to revolutionize industries and promote

sustainability is undeniable. The slow pace of industrial adaptation must be addressed, and progress can be accelerated through greater awareness, interdisciplinary collaboration, and the development of cost-effective green alternatives.

Future perspectives for GC involve advancing research in sustainable materials, developing innovative and cost-efficient technologies, and fostering collaboration between governments, industries, and researchers. The shift to more sustainable practices will also be greatly aided by public education along with awareness campaigns. With continued innovation and support, GC has potential to reshape industries, reduce environmental impacts, and improve public health, thereby contributing to a sustainable future.

As a conclusion, green and sustainable chemistry adoption is essential for building a cleaner, safer, and more sustainable world. By minimizing environmental impact, conserving resources, and driving economic growth, GC holds the key to addressing global sustainability challenges and ensuring a healthier planet for future generations. Collaborative efforts and continued research are critical to accelerating this transition,

making GC a cornerstone of sustainable development for a better future.

References

1. Amin, M. T. et al. (2020). Water as a green solvent in organic reactions: A review. *Green Chemistry*, 22(4), 1029–1050.
2. Anastas, P. T., & Warner, J. C. (1998). *Green chemistry: Theory and practice*. Oxford University Press.
3. Armand, M., & Tarascon, J. M. (2008). Building better batteries. *Nature*, 451(7179), 652–657. <https://doi.org/10.1038/451652a>
4. Bertola, F. et al. (2020). Advances in homogeneous catalysis for sustainable processes. *Catalysis Science and Technology*, 10(12), 3915–3930.
5. Boudreau, M. A., & Anastas, P. T. (2016). Public awareness and education in green chemistry: A critical aspect for advancing sustainability. *Environmental Science and Technology*, 50(12), 6483–6490.
6. Cheng, Y. et al. (2022). Electrochemistry in green chemical processes. *Green Chemistry*, 24(3), 877–896.
7. Chrysanthou, A. et al. (2020). Multidisciplinary approaches to green chemistry: Bridging the gap for sustainable innovation. *Green Chemistry*, 22(5), 1203–1218.
8. Corma, A. et al. (2018). Catalysis for sustainable production of biodiesel. *Nature Catalysis*, 1(2), 111–124.
9. Davis, M. E., & Lin, X. (2013). Scalable processes for green chemistry: A review. *Chemical Engineering Science*, 92, 1–9.
10. Faber, K. (2017). Biocatalysis in green chemistry: Industrial applications. *Green Chemistry*, 19(7), 1583–1596.
11. Fukuda, M. et al. (2019). Ionic liquids as green solvents in chemistry. *Nature Chemistry*, 11(8), 674–684.
12. Gupta, A. et al. (2022). AI and machine learning in green chemistry: Opportunities for the future. *Nature Communications*, 13(1), 2043.
13. Hernandez, F. et al. (2021). Microwave-assisted and ultrasound-assisted reactions in green chemistry. *Environmental Chemistry Letters*, 19(1), 99–110.
14. López-Sánchez, J. A. et al. (2019). Sustainable and green synthesis in chemistry: Routes and challenges.

- Sustainable Chemistry & Engineering*, 7(2), 1–20.
15. Mansouri, M. et al. (2022). Biomass-derived feedstocks for green chemistry processes. *Bioresource Technology*, 350, Article 126839.
16. Mao, C. et al. (2017). Advances in green chemistry for water purification: Challenges and opportunities. *Environmental Science and Technology*, 51(10), 5994–6006.
17. Martínez, R. et al. (2020). Biocatalysis in green chemistry: Recent advances and future perspectives. *Catalysis Today*, 347, 56–69.
18. McLellan, B. C., Wang, M., & Johnson, T. (2013). Sustainability and green chemistry: Challenges in the chemical industry. *Environmental Progress and Sustainable Energy*, 32(3), 555–563.
19. Mills, A., & Lander, S. (2021). Energy-efficient processes in green chemistry: Decarbonizing the chemical industry. *Chemical Engineering Journal*, 401, Article 126012.
20. Muller, E., & De Meester, B. (2021). Circular economy and green chemistry: Promises and realities. *Environmental*
- Science and Technology*, 55(14), 9779–9794.
21. O'Malley, M. A., & Fenton, D. (2017). Green chemistry in drug development: Green chemistry approaches to pharmaceutical synthesis. *Trends in Biotechnology*, 35(5), 406–414.
22. Pimentel, D. et al. (2005). Environmental and economic costs of pesticide use. *Integrated Pest Management Reviews*, 10(4), 291–317.
23. Potočník, J. (2012). A policy perspective on the role of green chemistry in the European Union. *Green Chemistry*, 14(5), 1425–1433.
24. Ragaert, K., Delva, L., & Van Geem, K. M. (2017). Mechanical and chemical recycling of solid plastic waste. *Waste Management*, 69, 24–58. <https://doi.org/10.1016/j.wasman.2017.07.044>
25. Santos, A. D. et al. (2019). Supercritical CO₂ as a green solvent for chemical processes. *Green Chemistry*, 21(13), 3552–3567.
26. Schmidt, L. C. et al. (2014). Green chemistry in the chemical industry: Corporate responsibility and

- sustainability. *Chemical Engineering Research and Design*, 92(7), 1235–1242.
27. Sheldon, R. A. (2017). The E factor 25 years on: The rise of green chemistry and sustainability. *Green Chemistry*, 19(1), 18–43.
<https://doi.org/10.1039/C6GC02157C>
28. Shen, L. et al. (2020). Circular economy and sustainability: Advances in chemical recycling. *Green Chemistry*, 22(7), 2147–2163.
29. Srinivasan, V. et al. (2019). CO₂ utilization as a feedstock for sustainable chemical production. *Nature Sustainability*, 2(6), 434–448.
30. Streets, D. G. et al. (2003). The effects of leaded gasoline phaseout on the environment. *Environmental Science and Technology*, 37(8), 1716–1722.
31. Trojanowicz, M. et al. (2012). Atom economy in organic synthesis: A new approach for green chemistry. *International Journal of Environmental Analytical Chemistry*, 92(8), 788–803.
32. Troshina, O., Popova, L., & Davydenko, S. (2019). Atom economy and green chemistry. *Green Chemistry Letters and Reviews*, 12(2), 120–131.
33. Zhang, L. et al. (2020). Biodegradable plastics and sustainable polymers: Advances in green chemistry for material science. *Journal of Materials Science*, 55(8), 3319–3330.
34. Zhang, Q. et al. (2021). Recent advances in heterogeneous catalysis for green chemical synthesis. *Journal of Cleaner Production*, 276, Article 123085.
35. Zhu, L. et al. (2020). Circular economy and green chemistry: Applications in waste minimization. *Environmental Science and Technology*, 54(15), 9237–9249.

Received on Feb 20, 2025

Accepted on April 07, 2025

Published on July 01, 2025

Advancing Green And Sustainable Chemistry:
Importance And Applications In Human Life © 2025
by Sunita Bhaskar and Vijay Kishore is licensed
under CC BY-NC-ND 4.0